

**AGENDA**  
**Village of Antioch, Lake County, Illinois**  
**Municipal Building: 874 Main Street, Antioch, Illinois**  
**VILLAGE BOARD COMMITTEE OF THE WHOLE – 7:00 PM**  
**February 10, 2009**

- I. Call to Order**
- II. Pledge**
- III. Roll Call**
- IV. Approval** of the January 27, 2009 meeting minutes as presented.
- V. Regular Business**
  - 1. Discussion on Subdivision Maintenance Bonds
  - 2. Presentation and Discussion of Current and Future Road Programs
  - 3. Presentation of Special Events Policy and Application
  - 4. Executive Session – Land Acquisition and Litigation.
- V. Other Business**
- VI. Adjournment**